

Work Order ID 121193

June-17-14 11:27:06 AM

121193

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Item ID: D4971-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: T/R Bellcrank Cover Assembly
 Start Date: 6/16/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/17/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: RA111805

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4971	A								

105

0.00

105

QC

Quality Control

Memo

INSPECT RA111805

D4971-041 B115465 (PART OF FULL ASS'Y D350-567-145)

0.00

110

0.00

110

Small Fab

Small Fab

Memo

DISASSEMBLE - REMOVE D4972-041 AND SCRAP

REPLACE WITH NEW

D4972-041 B B120667

WHEN AVAILABLE

Assemble as per dwg

0.00

DAS
3F
9-89

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120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location 377	0.00							
130									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
26
9-89

14 **146-18**

MLJ 14-06-19

146-19

Picklist Print

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Work Order ID: 121193

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Parent Item: D4971-041

D4971-041

Parent Item Name: T/R Bellcrank Cover Assembly

Start Date: 6/16/14

Required Date: 6/17/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP
REV:B 14.04.01 PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R7 SCREW		Purchased	No				Each	1,141.000		2		14/06/17	DAS 36 9-89

AN525-10R7

Location	Loc Qty	Loc Code
ST344	2	
m127447	2	
ST505	1139	
m127815	389	
m128429	750	

D4971-1 Manufactured No

D4971-1

T/R Bellcrank Cover

D4972-041 Manufactured No

D4972-041

Side Plate Assembly

B120667

**

14/06/17 DAS
36
9-89

RA 111805 D350-567-145

B115463

Received @ Dart June 13th, 2014
Inspected@ Dart June 16th, 2014

CUSTOMER: MBH TECHNICS
CUSTOMER CONTACT: RENAUD REIBEL
SHIPPED FROM: ANNEMASSEE FRANCE

Instructions for RA 111805 D350-567-145 B115463 CHG001

- Kit is complete
- D4971-041 B115463 has been damaged during install
 - Create new work order to rework part
 - Remove D4972-041 and scrap
 - Replace with new D4972-041 & new AN525-10R7 Screws
 - Identify with new Batch #
 - Add part to kit
- Kit needs new labels and paper work
- Restock under new Batch #

W333 1243

Time Estimate = 3 HOURS

Departments Required: Small fab & Stores

Pictures Attached = N/A

Current CHG # 001

QTY INSPECTED = x1 D350-567-145 B115463

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**